

Work Order ID 65071

Thursday, January 06, 2011 9:05:06 AM

Page 1

Item ID: D2618

Accept

Revision ID:

Item Name: Bushing

Start Date: 1/6/2011 Start Qty: 140.00

Required Date: 1/10/2011 Req'd Qty: 140.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-01-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2618

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618. □2-Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

ASAP

63

[Signature]



63

63

63

[Signature] 11/11/11

[Signature] 11/11/11

H.A 11/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65071

Thursday, January 06, 2011 9:05:06 AM

Page 2

Item ID: D2618

Accept

Revision ID:

Item Name: Bushing

Setup Start

Stop

Start Date: 1/6/2011 Start Qty: 140.00

Required Date: 1/10/2011 Req'd Qty: 140.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 619

0.00

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Signature 1/6/11 (63)

Signature 1/10/11

mf

11-01-11

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, January 06, 2011 9:05:09 AM

Page 1

Work Order ID: 65071

Parent Item: D2618

Parent Item Name: Bushing



Start Date: 1/6/2011

Required Date: 1/10/2011

Start Qty: 140.00

Required Qty: 140.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750		Purchased	No			100	f	103.8970	0.258	38.02105			
Delrin Round Bar 0.75"													

Location	Loc Qty	Loc Code
MAT	49.35	
116183	49.35	
MAT050	54.547	
112418	0.12	
115472	54.427	

1/10/10

12 21

4 21

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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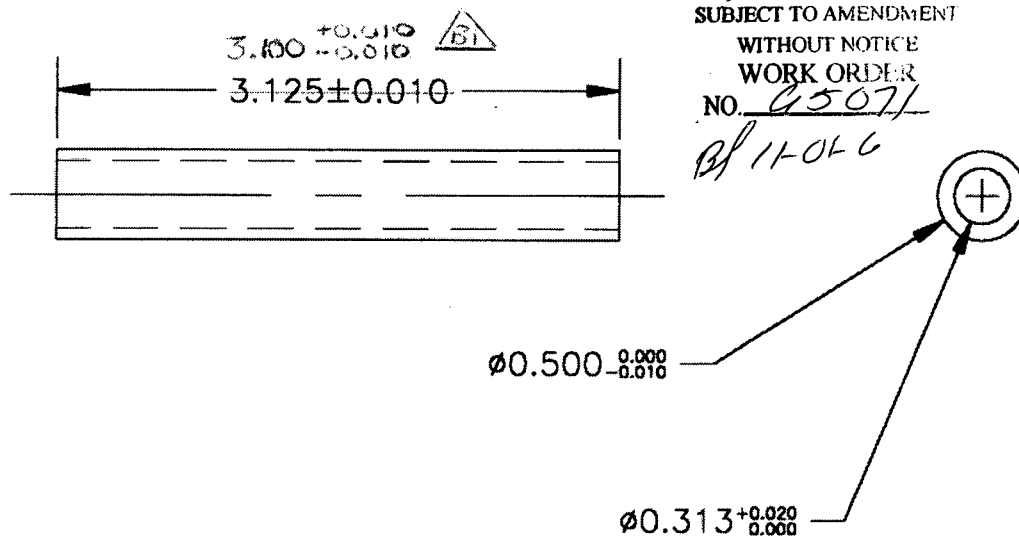
NOTE: Date & initial all entries



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	4-# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45071
B/ 11-01-6



MATERIAL: DELRIN OR TEFLON OR NYLON

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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